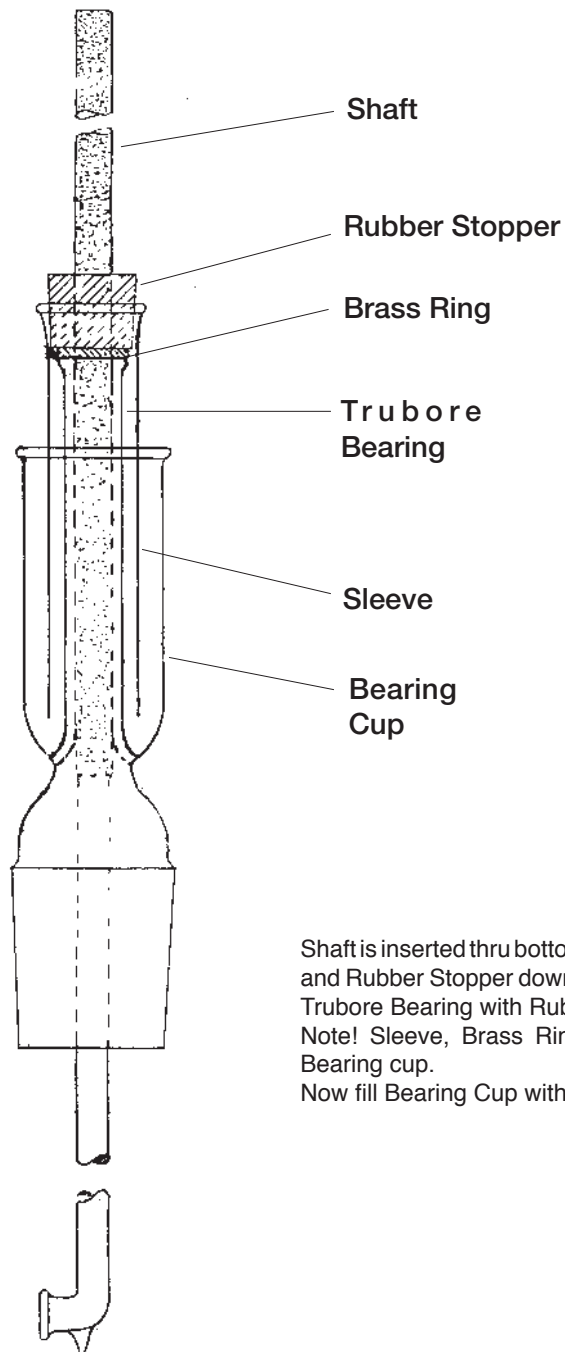


8055 ASSEMBLY



Shaft is inserted thru bottom of Trubore Bearing. Slide Sleeve, Brass Ring, and Rubber Stopper down over top of Shaft until Brass Ring sits on top of Trubore Bearing with Rubber Stopper securing Shaft inside Sleeve.

Note! Sleeve, Brass Ring, and Rubber Stopper turn together inside Bearing cup.

Now fill Bearing Cup with heavy oil.

ACE GLASS INCORPORATED

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